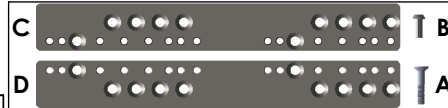




Please read these instructions carefully before beginning the installation. Failure to understand and follow installation instructions may result in injury to installer and/or end user and may void the warranty. If you have any questions call Sunrise Medical Technical Support at 800-333-4000.

**Actuator parts:**

- |                                  |                              |
|----------------------------------|------------------------------|
| 1. 4 ea Adapter plate screws (A) | 3. 1 ea Adapter plate RH (C) |
| 2. 4 ea Seat screws (B)          | 4. 1 ea Adapter plate LH (D) |

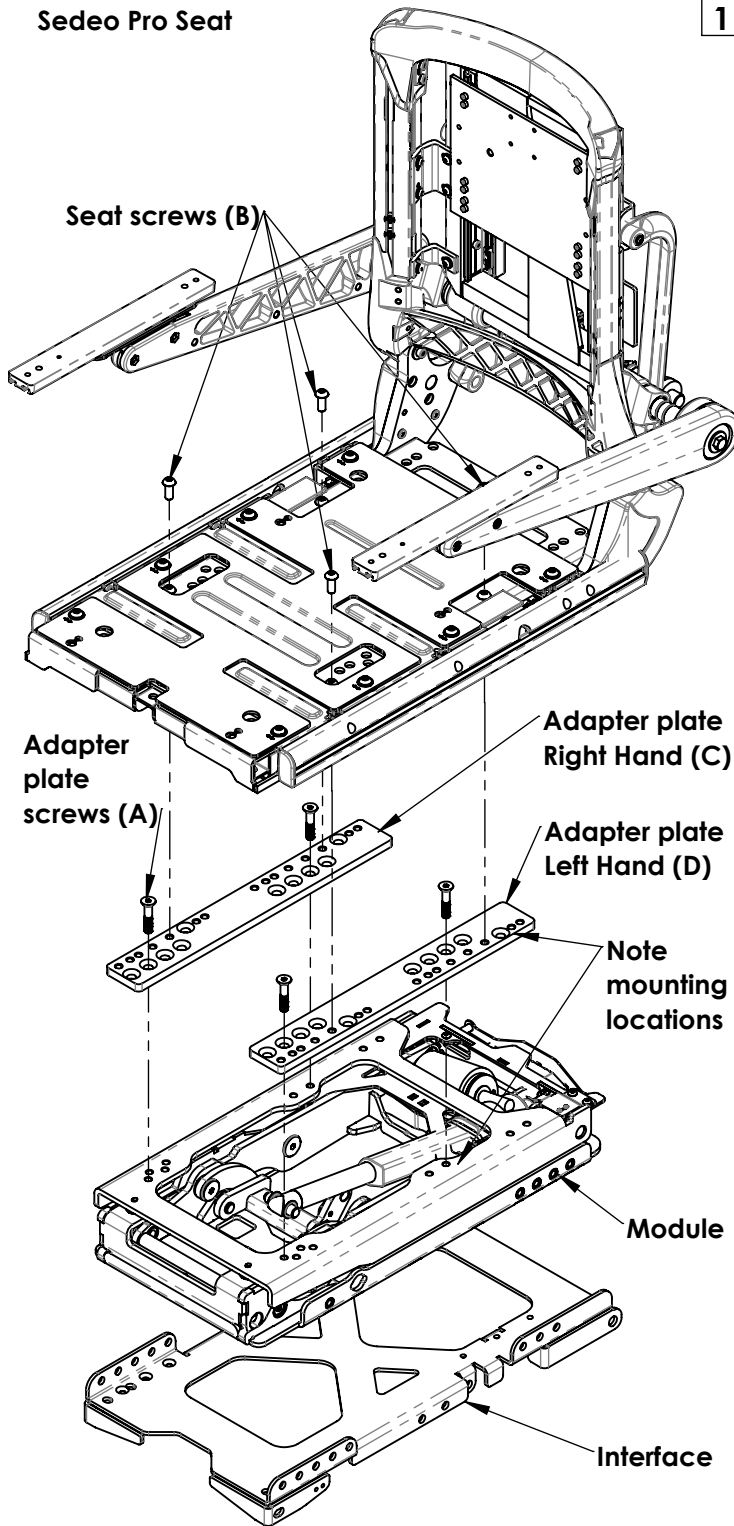


**Required tools:**

- 5mm hex key
- Torque wrench

**Sedeo Pro Seat**

**1**



**A. REMOVE SEAT**

- Note position of seat screws on the seat as well as the position to the adapter plates. Remove the 4 seat screws (B) holding the seat to the adapter and remove the seat (Fig 1). (Use 5mm hex key)
- Note the position of the adapter screws to the plates as well as to the module. Remove the 4 screws (A) holding the adapter to the module and remove the adapter plates (Fig 1). (Use 5mm hex key) Discard hardware and adapter plates.  
**Note-** tilt module is shown but directions apply to all modules (lift, tilt, or tilt and lift combo).
- Note position of all mounting locations if not changing the seat depth. If changing the seat depth refer to the charts on pages 2 to 4.

**B. INSTALL SEAT**

- Install new adapter plates (C and D) to module. Use new adapter screws (A). Torque to 120-132 in-lbs (13.6-14.9Nm).
- Install seat to the adapter plates (C and D). Use new seat screws (B). Torque to 120-132 in-lbs (13.6-14.9Nm).

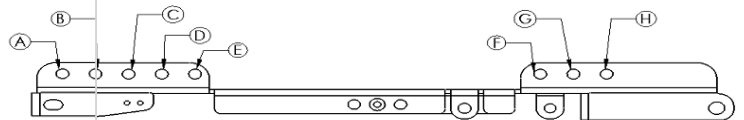
**C. INSPECT:**

- All torque values with a torque wrench.
- Seating system to ensure all wire harnesses are out of the way and are not getting pinched.
- Seating system to verify that the harnesses are not put under tension in any position.
- Ensure that the screws were installed in the same location as they were before removal or are installed to new seat depth locations as specified from the seating charts.

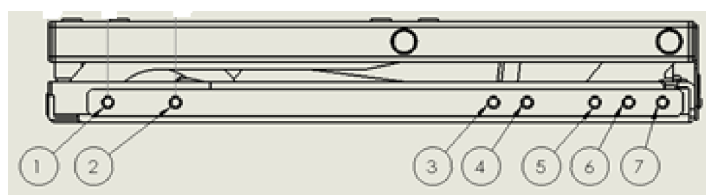
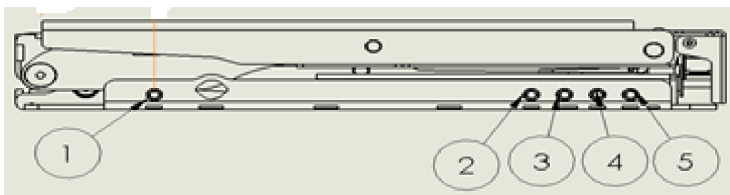
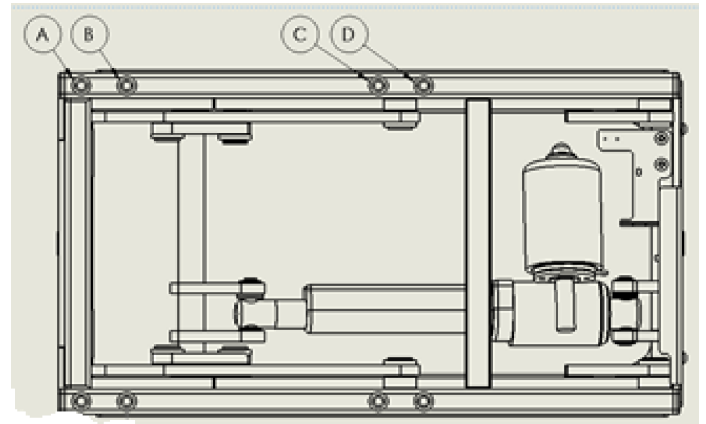
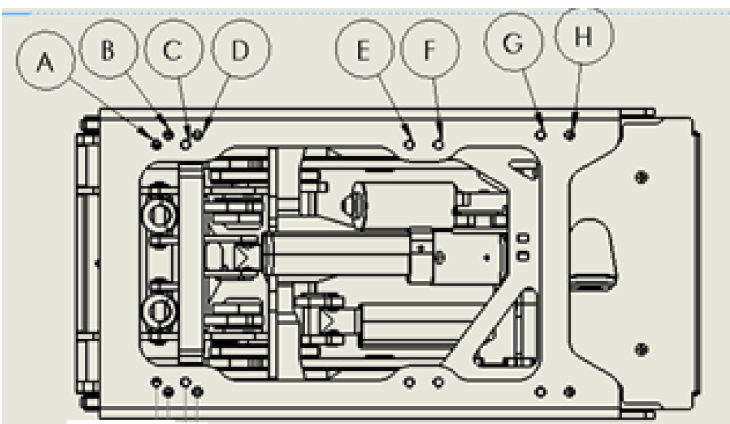
Seat Depth for Short Frame	Seat Depth Position (on seat label)	Module Type	Module to Interface	Adapter Plate to Module	Seat Pan to Adapter Plate
16	1	Tilt	C-1 F-4 H-5	A-10 C-5	1-A 3-H
		Tilt/Lift Combo	E-1 G-2 H-3	A-9 E-3	1-A 3-H
		Lift	E-1 G-2 H-3	C-9 F-4	2-E 4-L
17	3	Tilt	C-1 F-4 H-5	A-10 C-5	1-B 3-I
		Tilt/Lift Combo	E-1 G-2 H-3	A-9 E-3	1-A 3-H
		Lift	E-1 G-2 H-3	C-9 F-4	2-E 4-L
18	5	Tilt	C-1 F-4 H-5	A-10 C-5	1-C 3-J
		Tilt/Lift Combo	E-1 G-2 H-3	A-9 E-3	1-B 3-I
		Lift	E-1 G-2 H-3	C-9 F-4	2-E 4-L
19	8	Tilt	C-1 F-4 H-5	A-10 C-5	1-D 3-K
		Tilt/Lift Combo	E-1 G-2 H-3	A-9 E-3	1-D 3-K
		Lift	E-1 G-2 H-3	C-9 F-4	1-D 3-K
20	10	Tilt	C-1 F-4 H-5	A-10 C-5	1-E 3-L
		Tilt/Lift Combo	E-1 G-2 H-3	A-9 E-3	1-E 3-L
		Lift	E-1 G-2 H-3	C-9 F-4	1-D 3-K

**NOTE: For 16 deep Tilt/Lift Combo and Lift and for 17 deep Lift - Do not configure chair in these positions if the user's weight is greater than 250 lbs or if the chair has a Power or Fixed Center Mount Legrest**

Seat Depth for Long Frame	Seat Depth Position (on seat label)	Module Type	Module to Interface	Adapter Plate to Module	Seat Pan to Adapter Plate
19	8	Tilt	C-1 F-4 H-5	B-5 D-10	2-L 4-E
		Tilt/Lift Combo	E-1 G-2 H-3	A-7 E-2	1-A 3-H
		Lift	E-1 G-2 H-3	A-9 E-4	1-C 3-J
20	10	Tilt	C-1 F-4 H-5	B-5 D-10	2-K 4-D
		Tilt/Lift Combo	E-1 G-2 H-3	A-7 E-2	1-B 3-I
		Lift	E-1 G-2 H-3	A-9 E-4	1-C 3-J
21	13	Tilt	C-1 F-4 H-5	B-5 D-10	1-L 3-E
		Tilt/Lift Combo	E-1 G-2 H-3	A-7 E-2	1-D 3-K
		Lift	1 - E 2-G 3-H	A-9 E-4	1-D 3-K
22	15	Tilt	C-1 F-4 H-5	B-5 D-10	1-K 3-D
		Tilt/Lift Combo	E-1 G-2 H-3	A-7 E-2	2-G 4-N
		Lift	E-1 G-2 H-3	A-9 E-4	1-E 3-L

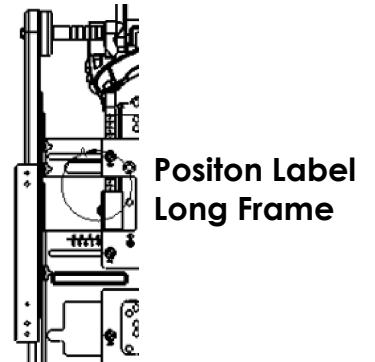
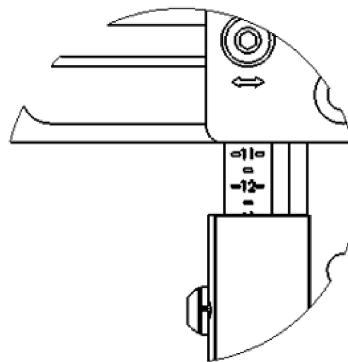
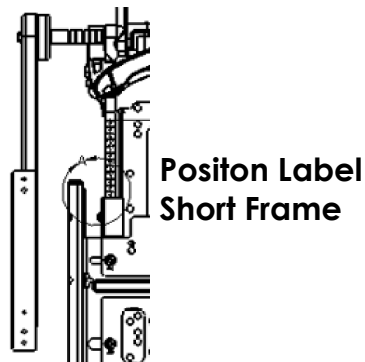
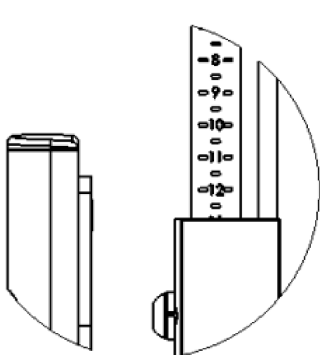
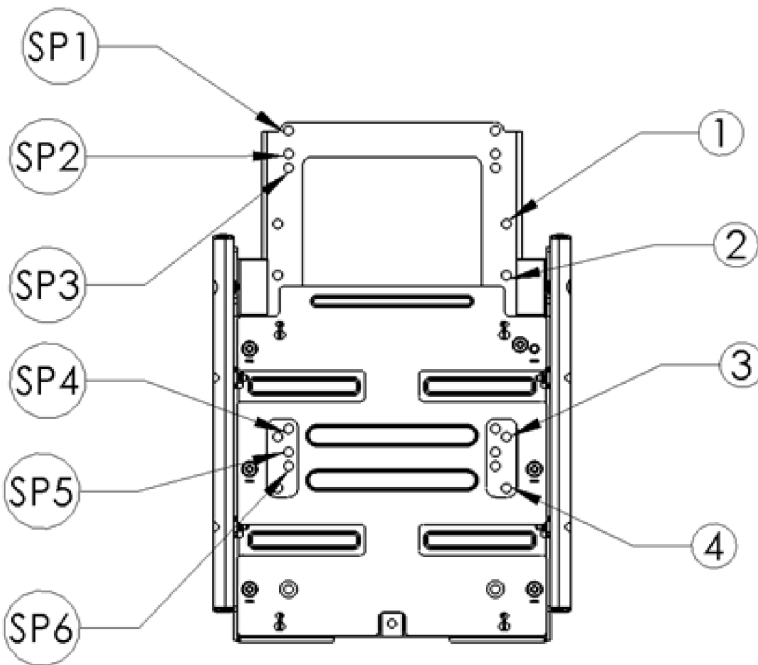
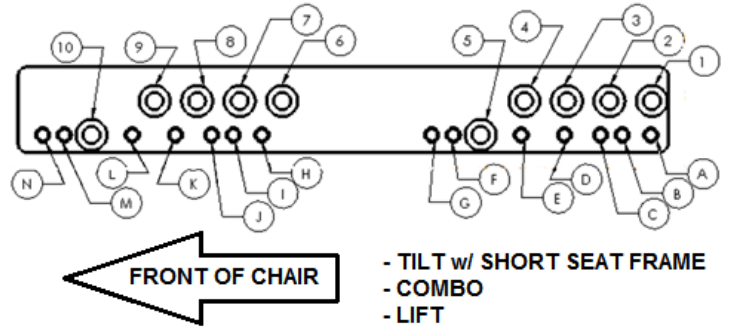
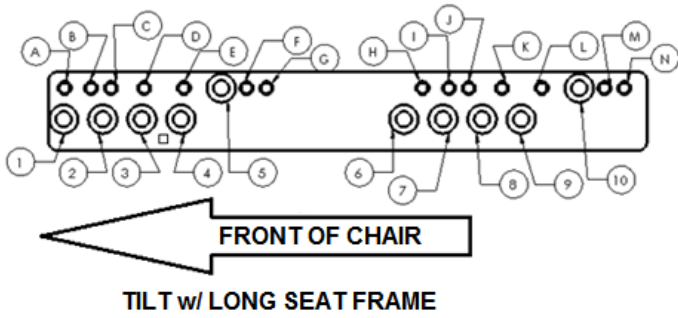


Interface



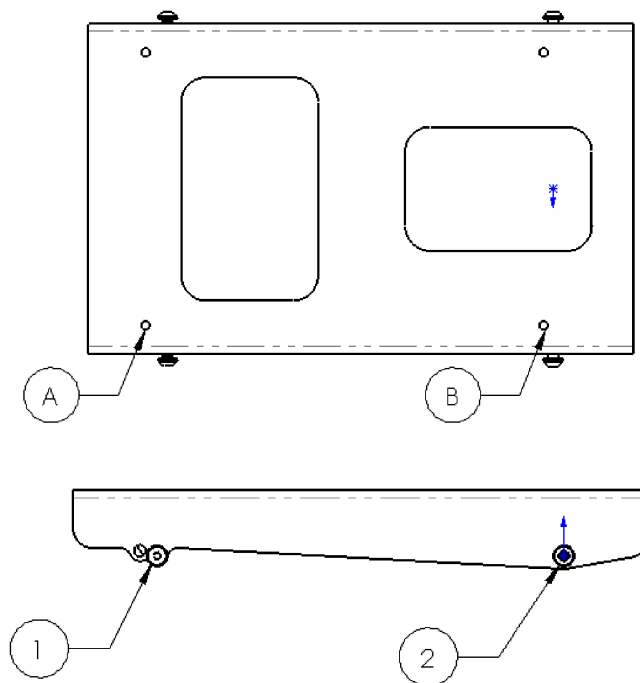
Lift and Tilt/Lift Combo Module

Tilt Module



### Sedeo Pro Non-Powered Seating

Seat Depth	Seat Depth Position (on seat label)	Module	Filler Module to Interface	Seat Pan to Filler Module
16	1	Filler	E-1 H-2	SP3-B SP6-A
17	3	Filler	E-1 H-2	SP3-B SP6-A
18	5	Filler	E-1 H-2	SP2-B SP5-A
19	8	Filler	E-1 H-2	SP1-B SP4-A
20	10	Filler	D-1 G-2	SP1-B SP4-A
21	13	Filler	C-1 F-2	SP1-B SP4-A
22	15	Filler	C-1 F-2	SP1-B SP4-A
23	18	Not Available		
24	20			



Filler Module

**DEALER/TECHNICIAN WARNING**



**WARNING**

Attention dealers and qualified technicians, do not operate or service this device without first reading the owners manual. If you do not understand the instructions and warnings in the owners manual please contact the Sunrise Medical Technical Service Department before operating and/or servicing the device. Failure to do so may result in damage and/or injury.

*Find more information and important warnings see the wheelchair owner's manual or at: [www.Sunrisemedical.com](http://www.Sunrisemedical.com).*