



Please read these instructions carefully before beginning the assembly. Failure to understand and follow assembly instructions may result in injury to technician and/or end user and may void the warranty. If you have any questions call Sunrise Medical Technical Support at +1 (800) 333-4000.

### Chairs



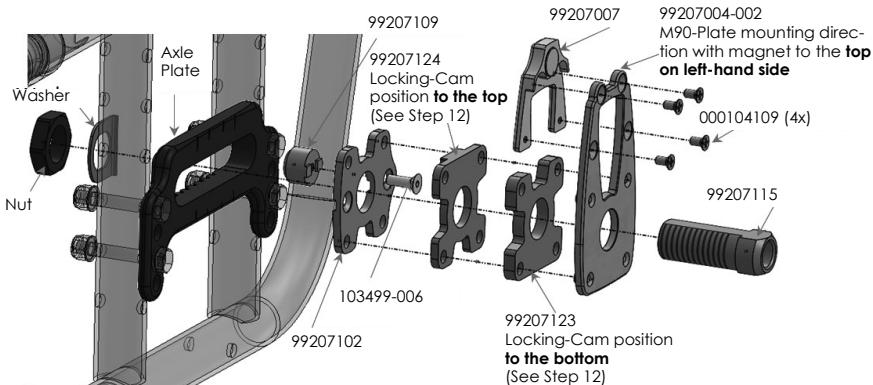
Q2

### Parts

99207004-001	M90-Plate Weldment non-Magnet Version	1
99207004-002	M90-Plate Weldment Magnet Version	1
99207007	Magnet Bracket Assy.	1
000104109	FHCS ISO7046 M4x8 A2 ZNS NP	4
99207115	Axle sleeve 55,6 mm M20x1,5	2
103499-006	FHCS ISO 10642 M5x16 8.8 DPS NP	2
99207102	Torque support plate	2
99207109	Torque support pin Q2	2
99207123	Torque support plate spacer 6mm	2
99207124	Torque support plate spacer 4mm	2

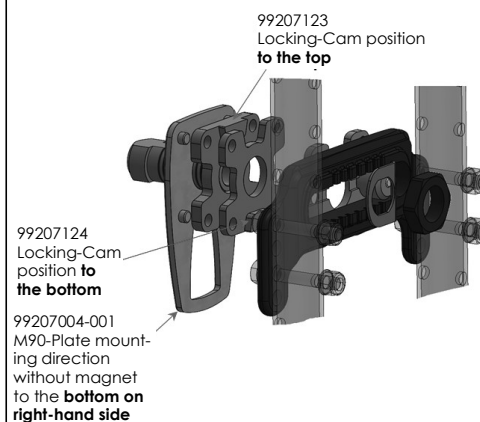
### Mount with magnet, on chair left-hand side

1



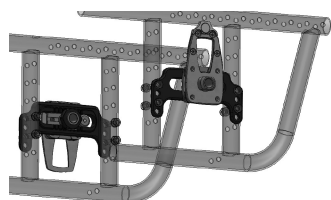
### Mount without magnet, on chair right-hand side

2



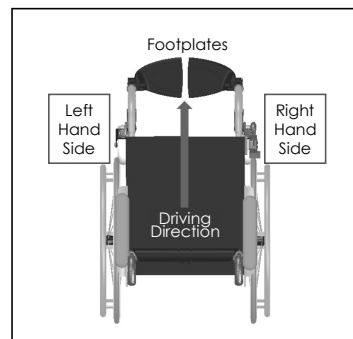
### Kit mounted on chair

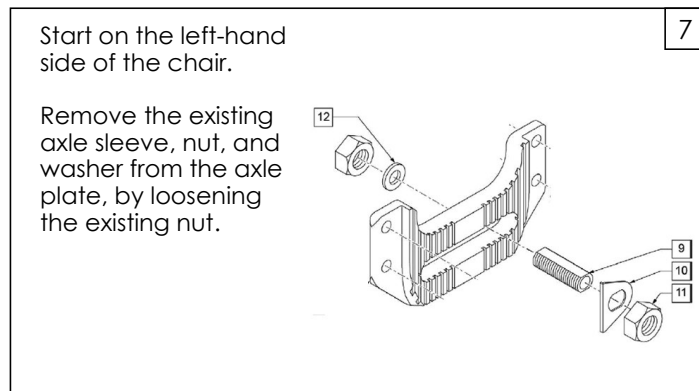
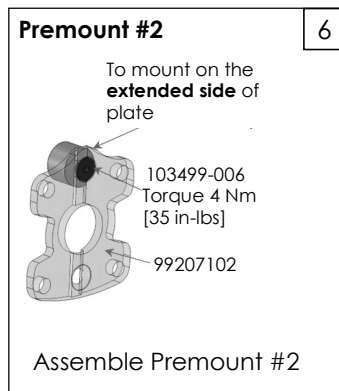
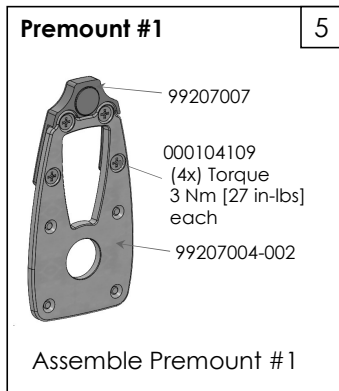
3



### Kit per chair

4





8

Follow picture 1: Pay attention to the M90-plate, magnet direction points to the top for part 99207004-002.

Pay attention to the Locking-Cam positions of 99207123 and 99207124.

To mount nut/washer to the axle sleeve fasten to a torque of **40 Nm [354 in-lbs]**.

9

For the right-hand side of the chair follow steps 7-8.

**Pay attention** to mount the M90-plate pointing to the bottom for part 99207004-001.

See picture 2.

10

Mount the M90 wheels and check, if the quick release axle fits tight in the axle sleeve.

Adjust if necessary and check again.

11

**Check positioning and functionality of the wheel locks.**

**Adjust wheel locks if necessary and check again.**

12

Torque Support Spacers (99207123 and/or 99207124) can be added and removed to customize rear wheel spacing.

## **DEALER/TECHNICIAN WARNING**

Attention dealers and qualified technicians, do not operate or service this device without first reading the owners manual. If you do not understand the instructions and warnings in the owners manual please contact the Sunrise Medical Technical Service Department before operating and/or servicing the Empulse device. Failure to do so may result in damage and/or injury.

**Find more information and important warnings in the device owner's manual or at: [www.SunriseMedical.com](http://www.SunriseMedical.com).**