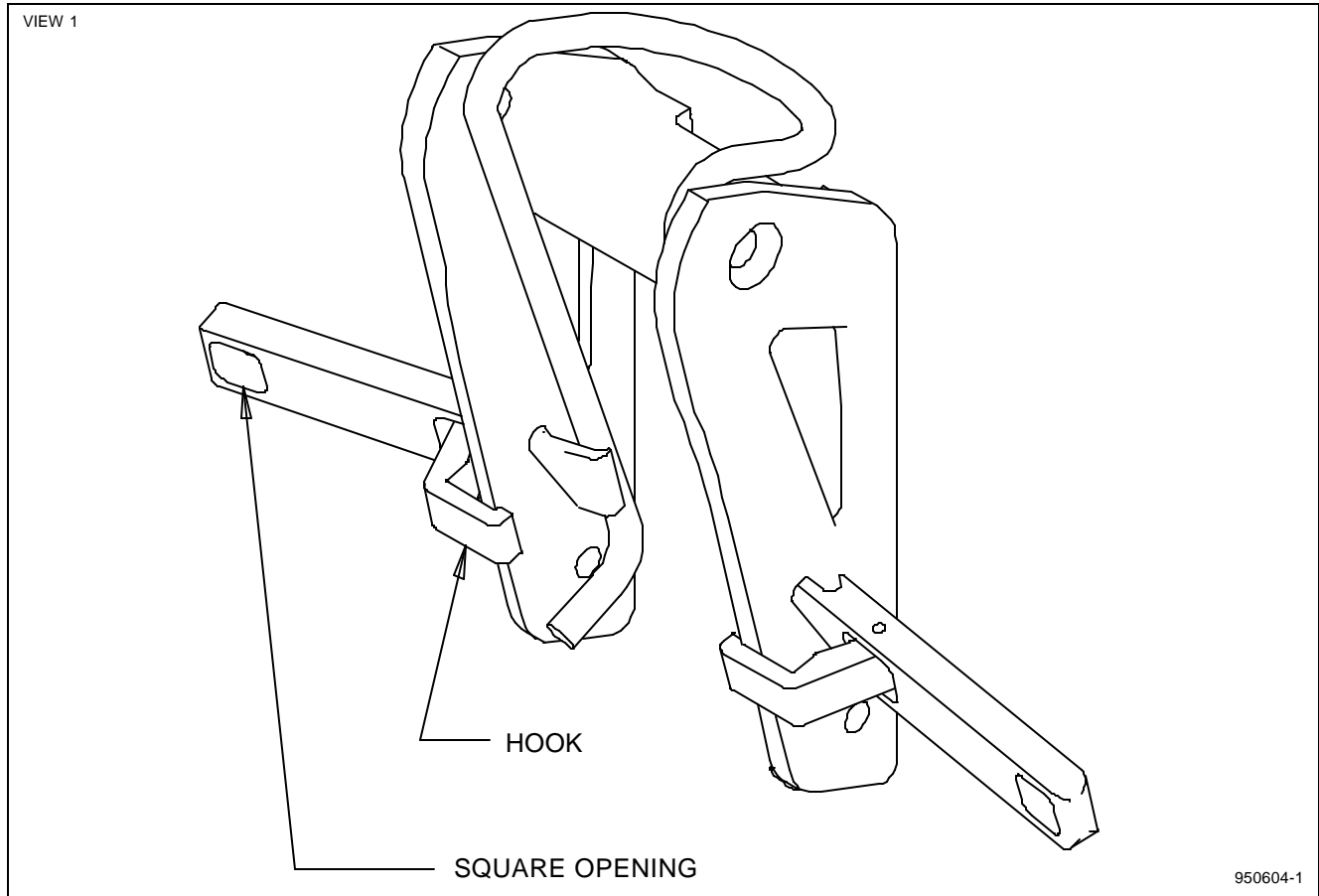


# INSTRUCTION SHEET

## SUSPENSION CASTER INSTALLATION

(Please read and understand instructions before beginning installation)



### Tools required: a set of suspension caster assist tools

- 1) Shut off the power to the chair to prevent unexpected movement.
- 2) Raise and support the front of the chair so that the casters are free to rotate.
- 3) Remove the wheel axle nut and washer. The square openings in the ends of the tool handles can be used to accomplish this.
- 4) Lift the spring off of the caster bushing by fitting the hook end of the tool through the upper portion of the slot and then sliding the tool toward the wheel end of the slot. Rotate the handle of the tool toward the front of the chair and engage the front edge of the caster fork with the hooked end of the tool jaw. Slowly release the tool ensuring that hooked end of the tool jaw does not disengage from the fork front edge.
- 5) Repeat step 4 for the opposite side of the same fork.
- 6) Remove caster axle, caster wheel and caster bushings.
- 7) Replace caster wheel, caster bushings and caster axle. Install axle washer and nut and tighten securely.
- 8) Rotate spring retention tool handles toward the front of the chair, disengaging the hooked jaw from the front of the caster fork. Slide the tool upward and out of the caster fork slot.
- 9) Lower the chair back to the work surface. The installation is complete.

**FOR DEALER USE** Installed by: \_\_\_\_\_ Serial #: \_\_\_\_\_ Date: \_\_\_\_\_ (retain as record of installation)