

# INSTRUCTION SHEET

## S-636 TRANSIT KIT INSTALLATION



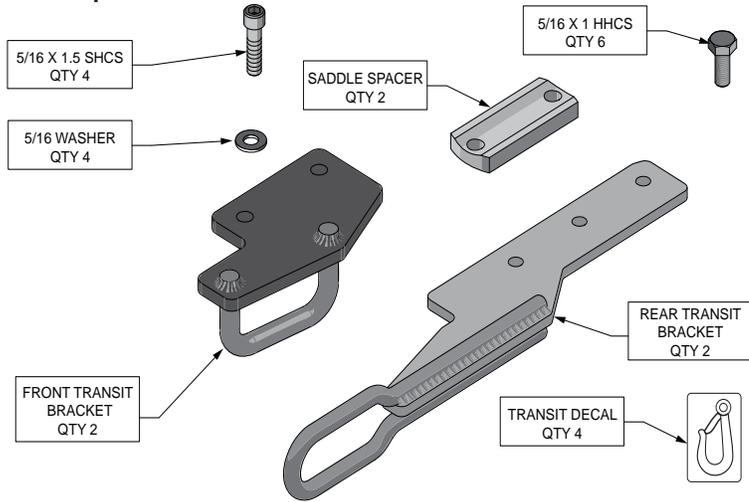
• Please read and understand these instructions before beginning the installation.

- Before beginning the installation, make sure that all the parts are included (Fig1).
- Failure to carefully read, understand and follow these instructions could result in severe injuries or death.

Parts Required:  
Transit Kit

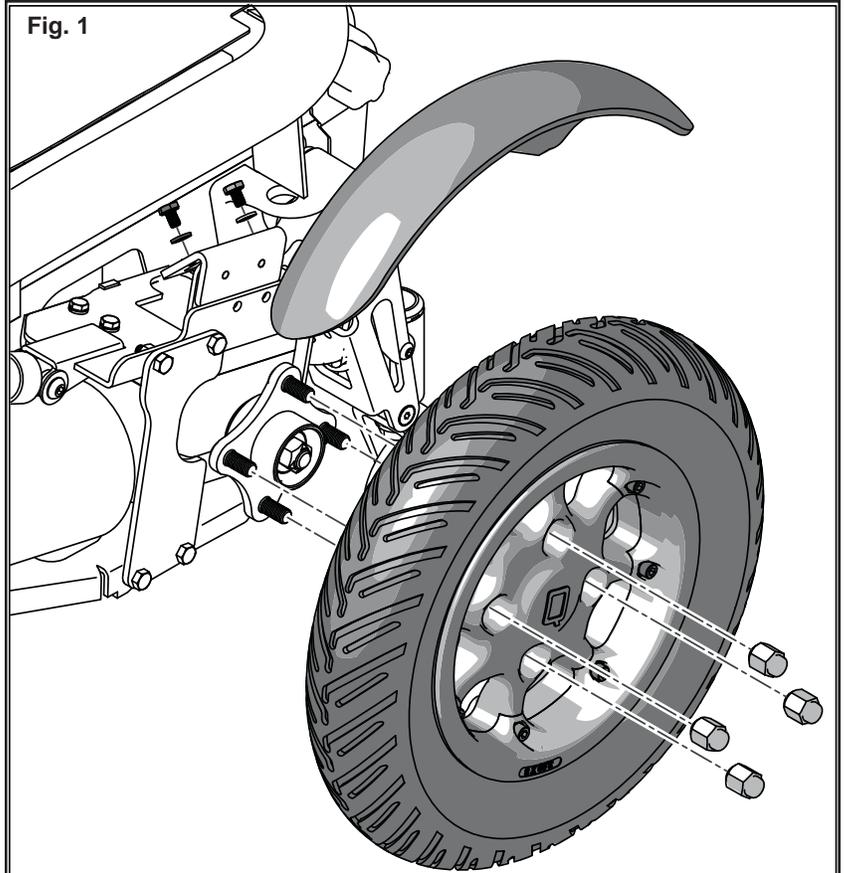
Tools Required:  
 1/2" End Wrench  
 1/2" Socket Wrench  
 5/8" Socket Wrench  
 5/16" Socket Wrench  
 1/4" Hex Key  
 Torque Wrench

### Parts Required

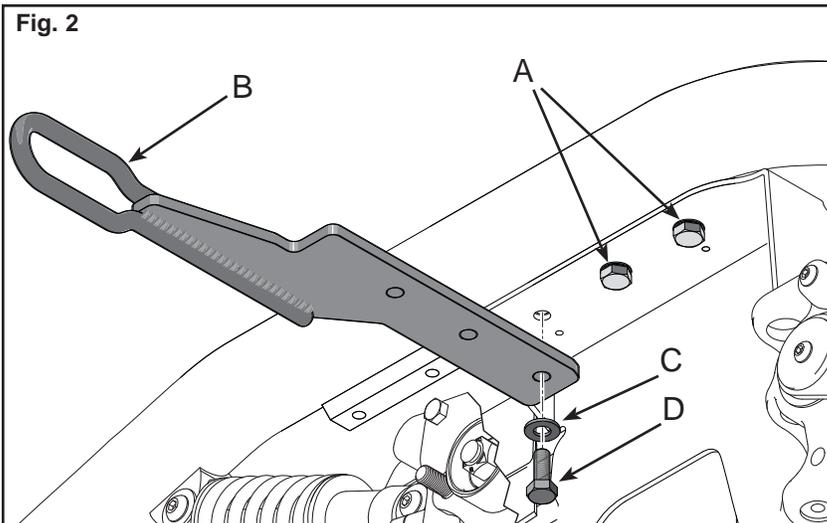


1. Support the chair on a flat surface. Remove lug nuts securing the Drive Wheel by using a 5/8" socket and ratchet. Use a 7/16 socket and ratchet to remove the hex head screws that secure the Fender to the motor mount assembly.

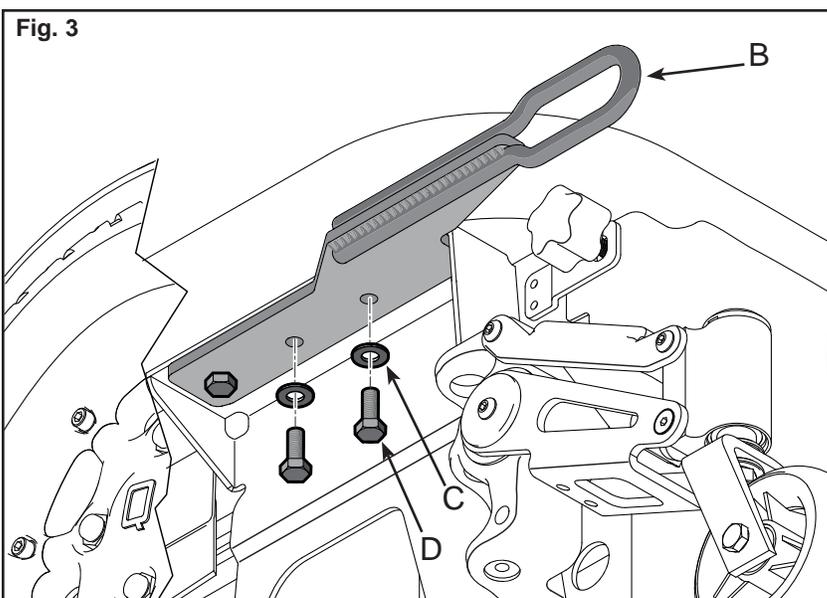
Fig. 1



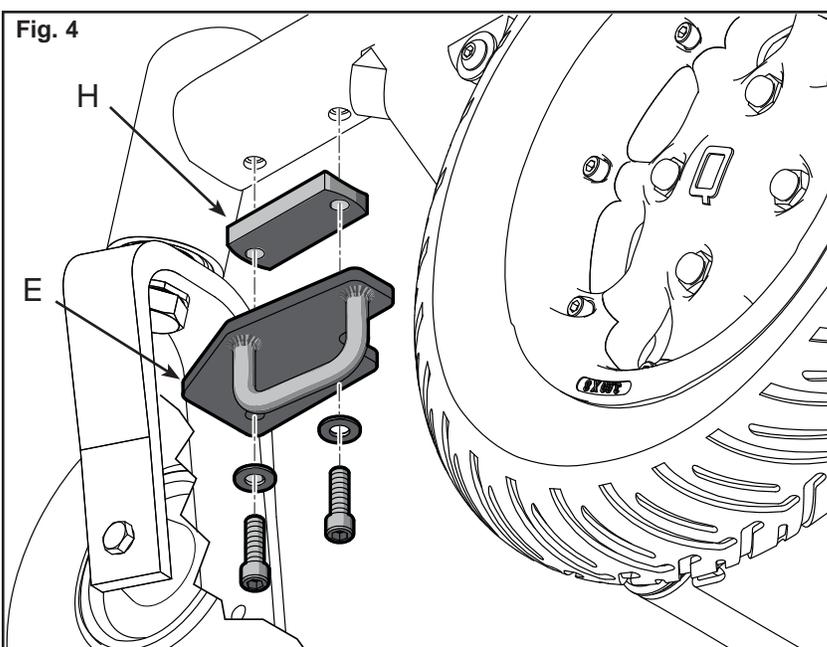
2. Using a 1/2 socket wrench remove the forward most hex head screw and washer that attach the battery tray to the Frame but leave the other two screws (A) in place. (Fig 2). Use one of the supplied 5/16 x 1 Hex Head Screws (D) and the existing washer (C) to attach Rear Transit Bracket (B) hand tighten the screw.



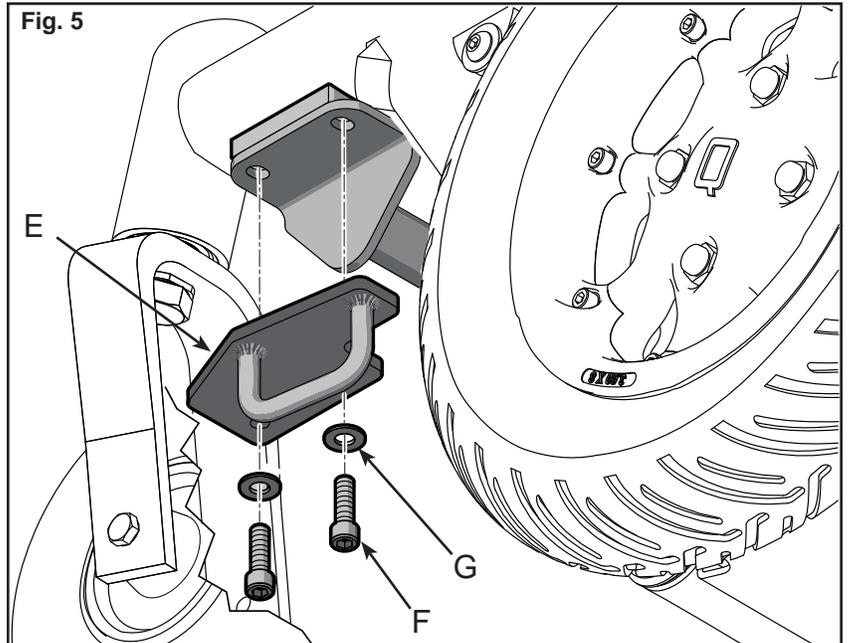
3. Now remove the remaining two screws and swing the transit bracket into place. Install two more supplied 5/16 x 1 Hex Head Screws (D) using the original washers (C). Torque all three screws to 27-35 ft-lbs. (Fig 3) Reinstall the Drive Wheels and repeat the process for the opposite side.



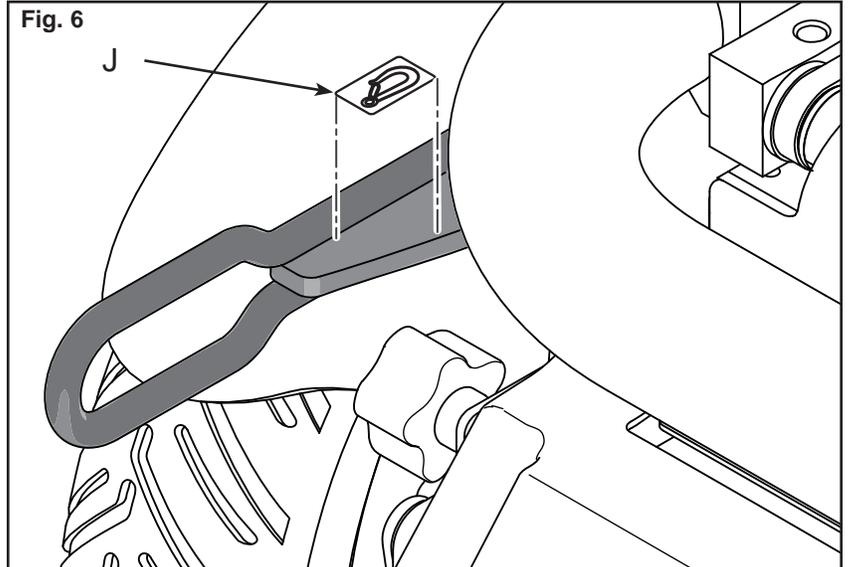
4. Install the Front Transit Bracket (E) using 1/4" hex key to drive the 5/16 x 1.5 Socket Head Cap Screws (F) and the 5/16 Washers (G) with the Saddle Spacer (H) between the Front Transit Bracket (E) and the Frame. Torque to 27-35 ft-lbs. (Fig 4) Repeat the process for the opposite side.



5. If chair is equipped with tilt the Saddle Spacer will already be attached. Remove the existing fasteners and install the Front Transit Bracket (E) with the supplied 5/16 x 1.5 Socket Head Cap Screws (F) and the 5/16 Washers (G). Torque to 27-35 ft-lbs



6. Affix the Transit Decals (J) to both Rear Transit Brackets as shown in Fig 5.



7. Affix the Transit Decals (J) to the Front Transit Brackets as shown in Fig 6.

